

# Disassembly of energy storage battery structure

Table 1 Battery Disassembly Time Comparison

| Disassembly step number | Disassembly step                               | Hand-Time consuming(s) | Robot-Time consuming(s) |
|-------------------------|--|------------------------|-------------------------|
| 1                       | Unscrewing the screws                          | 3"01"                  | 45" x4                  |
| 2                       | Removal of the cover casing                    | 7"58"                  | 4"57"                   |
| 3                       | Removal of the EVA materials and PVC diaphragm | Cutting of the ...     |                         |

Wang et al. 13 and Yang et al. 14 have taken a holistic approach, considering the entire life cycle of the battery itself, while others 15,16,17 have focused on the reuse of energy storage systems ...

Intelligent design of EV-LIB for easy and eco-friendly disassembly. Design space: LIB materials, reprinted from (Zhang et al., 2019); LIB structures, reprinted from (Yang et al., ...

The disassembly results show that the structure of the individual battery systems differs greatly and the disassembly time is highly dependent on the depth of disassembly. Battery systems can be either dismantled to the: x module level (the casing and the modules are isolated; electronical and other components are still attached to the ...

Disassembly is a pivotal technology to enable the circularity of electric vehicle batteries through the application of circular economy strategies to extend the life cycle of battery components through solutions such as remanufacturing, repurposing, and efficient recycling, ultimately reintegrating gained materials into the production of new battery systems. This ...

The primary challenge to the commercialization of any electric vehicle is the performance management of the battery pack. The performance of the battery module is influenced by the resistance of the inter-cell connecting plates (ICCP) and the position of the battery module posts (BMP). This study investigates the impact of different connection ...

In particular, the lithium-ion batteries (LIBs) have been recognized as the most appropriate energy storage solution for electric vehicles (EVs) and other large-scale stationary equipment over the past few decades. In 2021, LIBs accounted for 90.9% of the global electrochemical energy storage sector .

WPBMs are currently dismantled by hand for reuse or recycling. Due to the weights, complex structure, and high voltage of the battery pack, skilled disassembly personnel and special tools are required for disassembly. Untrained technicians may risk their lives when disassembling power batteries (UK Parliament, 2018).

Therefore, the practical operability of the disassembly tasks must be considered in disassembly sequence planning of the EV battery [7]. As shown in Fig. 1, the EV battery disassembly process can be classified into

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two major stages: The disassembly of the battery pack and the disassembly of the battery module [8].

A large number of battery pack returns from electric vehicles (EV) is expected for the next years, which requires economically efficient disassembly capacities. This cannot be met through purely manual processing and, therefore, needs to be automated. The variance of different battery pack designs in terms of (non-) solvable fitting technology and superstructures ...

End-of-life (EoL) electric vehicle (EV) batteries are one of the main fountainheads for recycling rare metal elements like cobalt and lithium. Disassembly is the first step in carrying out a higher level of recycling and processing of EV batteries. This paper presents a knowledge graph of electric vehicle batteries for robotic disassembly. The information ...

**2 1 Introduction to Modular Energy Storage Systems** Modular energy storage systems (MMSs) are not a new concept [11]. This work defines MMS as a structure with an arbitrary number of relatively similar mod-ules stacked together. Such structures often have none or minimal reconfigurability

As the market share of electric vehicles continues to rise, the number of battery systems that are retired after their service life in the vehicle will also increase. This large growth in battery returns will also have a noticeable impact on processes such as battery disassembly. The purpose of this paper is, therefore, to examine the challenges of the battery disassembly ...

**Grid-Scale Energy Storage: Blade Battery**'s high capacity and scalability make it idea l for grid-scale energy storage applications. It can assist in balancing peak demand, providing backup power ...

This paper reviews the application of AI techniques in various stages of retired battery disassembly. A significant focus is placed on estimating batteries" state of health ...

Furthermore, the manufacturing and disassembly processes aspects of the SEABAT converter-battery system (CBS) are also investigated to validate the effectiveness of the proposed modular storage ...

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